



1-8-3	PCB shield cover	1			
1-8-2	Power PCB	1			
1-8-1	PCB bracket	1			
1-8	Power PCB Asm.	1			
1-7-7	LED wire	1			
1-7-6	Screw (ST3X10-C-H)	3			
1-7-5	LED PCB C	1			
1-7-4	LED PCB support	1			
1-7-3	LED lens D	1			
1-7-2	LED cover	1			
1-7-1	Control Panel	1			
1-7	LED PCB Asm.	1			
1-6-6	Screw (ST3X10-C-H)	2			
1-6-1-6	wire	1			
1-6-4	Switch PCB B	1			
1-6-3	Light cover	1			
1-6-2	Switch button lever	1			
1-6-1	Switch PCB Support	1			
1-6	Switch PCB Asm.	1			
1-5-3	Screw (M3X6)	3			
1-5-2	Button Switch inser	1			
1-5-1	Switch button	1			
1-5	KMA2088 switch button assembly	1			
1-4-6	Switch lever	1			
1-4-5	spring	1			
1-4-4	Switch ASM.	1			
1-4-3	Switch box	1			
1-4-2	Screw (ST3X10-C-H)	2			
1-4-1	Unite cover	1			
1-4	unite cover sub assembly	1			
1-3-3	front cover insert	1			
1-3-2	magnet	2			
1-3-1	front cover	1			
1-3	front cover sub-assembly	1			
1-2-9	Ground wire B	1			
1-2-8	Washer (ø4, 2)	1			
1-2-7	Screw (M3X10 with spring and plastic washer)	1			
1-2-6	Screw (M3X10 with spring and plastic washer)	2			
1-2-5	handle Washer	2			
1-2-4	handle Press-R	1			
1-2-3	handle Press-L	1			
1-2-2	top cover	1			
1-2-1	handle	1			
1-2	top cover sub assembly	1			
1-1-35	dust shield	1			
1-1-34	EMC magnet ring	1			
1-1-33	Bowl	1			
1-1-32	Channel cover	1			
1-1-31	Bowl cover	1			
1-1-30	Screw (ST3X10-C-H)	3			
1-1-29	rotate shaft	1			
1-1-28	rotation spring	1			
1-1-27	rotate bracket	1			
1-1-26	E-spring	1			
1-1-25	base press	2			
1-1-24	Bush	2			
1-1-23	logo	1			
1-1-22	base housing	1			
1-1-21	Bowl base	1			
1-1-20	Screw (M5*12)	4			
1-1-19	pin	1			
1-1-18	limit-R	1			
1-1-17	limit-L	1			
1-1-16	Screw (M3X10 with spring and plastic washer)	8			
1-1-15	guide rail	1			
1-1-14	guide rail shaft	1			
1-1-13	Self tapping Screw (M4*12)	19			
1-1-12	Up housing	1			
1-1-11	Decorative Strip Bank	1			
1-1-10	Washer (ø8, 2Xø18X1.0t)	6			
1-1-9	Ground wire A	1			
1-1-8-7	motor Washer	1			
1-1-8-6-3	Key	1			
1-1-8-6-2	Belt gear	1			
1-1-8-6-1	Hall	1			
1-1-8-6	Motor	1			
1-1-8-5	shockproof	1			
1-1-8-4	plastic Washer	3			
1-1-8-3	belt	1			
1-1-8-2	Release Key	1			
1-1-8-1	Attachment fixer	1			
1-1-8	gear box Asm.	1			
1-1-7	Washer (ø8, 2Xø20X1.0t)	4			
1-1-6	Washer (ø8, 2Xø18X1.0t)	2			
1-1-5	Screw (M3X10 with spring and plastic washer)	6			
1-1-4	Ground wire B	1			
1-1-3	Washer (ø4, 2)	3			
1-1-2	Screw (M4X12 with spring washer)	9			
1-1-1	Rear cover	1			
1-1	Main body	1			
1-1	Main body	1			
序号	零件名称	数量	序号	零件名称	数量

1-15-3	rubber beater	1			
1-15-2	Nut	1			
1-15-1	Mixer shaft B	1			
1-15	rubber beater Asm.	1			
1-14-3	beater	1			
1-14-2	Nut	1			
1-14-1	Mixer shaft	1			
1-14	beater Asm.	1			
1-13-4	Dough hook	1			
1-13-3	SUS Saffle	1			
1-13-2	Nut	1			
1-13-1	Mixer shaft	1			
1-13	Dough hook Asm.	1			
1-12-4	Whisk	1			
1-12-3	SUS Saffle	1			
1-12-2	Nut	1			
1-12-1	Mixer shaft	1			
1-12	Whisk Asm.	1			
1-11-2	Left release button	1			
1-11-1	Release button shaft	1			
1-11	Release button Asm.	1			
1-10-3	magnet ring	1			
1-10-2	Cord Gurd	1			
1-10-1	Power cord	1			
1-10	power cord assembly	1			
1-9-6	Screw (ST3X10-C-H)	2			
1-9-5	Air bleeder	1			
1-9-4	Cooling fan	1			
1-9-3	base cover	1			
1-9-2	foot	2			
1-9-1	foot	3			
1-9	base cover Asm.	1			
1-8-5	glue tap	1			
1-8-4	Screw (ST3X10-C-H)	1			
1-8-3	PCB shield cover	1			
1-8-2	Power PCB	1			
1-8-1	PCB bracket	1			
1-8	Power PCB Asm.	1			
1-7-7	LED wire	1			
1-7-6	Screw (ST3X10-C-H)	3			
1-7-5	LED PCB C	1			
1-7-4	LED PCB support	1			
1-7-3	LED lens D	1			
1-7-2	LED cover	1			
1-7-1	Control Panel	1			
1-7	LED PCB Asm.	1			
1-6-6	Screw (ST3X10-C-H)	2			
1-6-1-6	wire	1			
1-6-4	Switch PCB B	1			
1-6-3	Light cover	1			
1-6-2	Switch button lever	1			
1-6-1	Switch PCB Support	1			
1-6	Switch PCB Asm.	1			
1-5-3	Screw (M3X6)	3			
1-5-2	Button Switch inser	1			
1-5-1	Switch button	1			
1-5	KMA2088 switch button assembly	1			
1-4-6	Switch lever	1			
1-4-5	spring	1			
1-4-4	Switch ASM.	1			
1-4-3	Switch box	1			
1-4-2	Screw (ST3X10-C-H)	2			
1-4-1	Unite cover	1			
1-4	unite cover sub assembly	1			
1-3-3	front cover insert	1			
1-3-2	magnet	2			
1-3-1	front cover	1			
1-3	front cover sub-assembly	1			
1-2-9	Ground wire B	1			
1-2-8	Washer (ø4, 2)	1			
1-2-7	Screw (M3X10 with spring and plastic washer)	1			
1-2-6	Screw (M3X10 with spring and plastic washer)	2			
1-2-5	handle Washer	2			
1-2-4	handle Press-R	1			
1-2-3	handle Press-L	1			
1-2-2	top cover	1			
1-2-1	handle	1			
1-2	top cover sub assembly	1			
1-1-35	dust shield	1			
1-1-34	EMC magnet ring	1			
1-1-33	Bowl	1			
1-1-32	Channel cover	1			
1-1-31	Bowl cover	1			
1-1-30	Screw (ST3X10-C-H)	3			
1-1-29	rotate shaft	1			
1-1-28	rotation spring	1			
1-1-27	rotate bracket	1			
1-1-26	E-spring	1			
1-1-25	base press	2			
1-1-24	Bush	2			
1-1-23	logo	1			
1-1-22	base housing	1			
1-1-21	Bowl base	1			
1-1-20	Screw (M5*12)	4			
1-1-19	pin	1			
1-1-18	limit-R	1			
1-1-17	limit-L	1			
1-1-16	Screw (M3X10 with spring and plastic washer)	8			
1-1-15	guide rail	1			
1-1-14	guide rail shaft	1			
1-1-13	Self tapping Screw (M4*12)	19			
1-1-12	Up housing	1			
1-1-11	Decorative Strip Bank	1			
1-1-10	Washer (ø8, 2Xø18X1.0t)	6			
1-1-9	Ground wire A	1			
1-1-8-7	motor Washer	1			
1-1-8-6-3	Key	1			
1-1-8-6-2	Belt gear	1			
1-1-8-6-1	Hall	1			
1-1-8-6	Motor	1			
1-1-8-5	shockproof	1			
1-1-8-4	plastic Washer	3			
1-1-8-3	belt	1			
1-1-8-2	Release Key	1			
1-1-8-1	Attachment fixer	1			
1-1-8	gear box Asm.	1			
1-1-7	Washer (ø8, 2Xø20X1.0t)	4			
1-1-6	Washer (ø8, 2Xø18X1.0t)	2			
1-1-5	Screw (M3X10 with spring and plastic washer)	6			
1-1-4	Ground wire B	1			
1-1-3	Washer (ø4, 2)	3			
1-1-2	Screw (M4X12 with spring washer)	9			
1-1-1	Rear cover	1			
1-1	Main body	1			
1-1	Main body	1			
序号	零件名称	数量	序号	零件名称	数量

东莞至拙电器科技有限公司
Dongguan ZHUO Electrical Appliances Co., Ltd.

UNSPECIFIED TOLERANCE (未注公差)
GB/T1804-2000: (公差)
UNIT (单位)
GB/T1800.3-1998:IT12 (精度)
SPT 1991 (1993):Comm (缩水率) %

SCALE (比例)
UNIT (单位)
mm

DATE (日期)
DRAWING NO. (图样编号)
0000

PROJECT (项目)
DRAWING NO. (图样编号)
0000

DATE (日期)
2020-11-26

SCALE (比例)
A0

DRWING BY (绘图员)
沈妙龙

CHECKED BY (审核员)
KMA0168爆炸图

APPROVED BY (批准)
(Signature)